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YOUR OFFICIAL UK DISTRIBUTOR FOR LINK-SEAL

I

**General Information Selection Guide Order Submittal Sheet** Installation Instruction

### **PSI Compakt-Seals**

**Compakt-Standard Compakt-Special Compakt-Varia** 



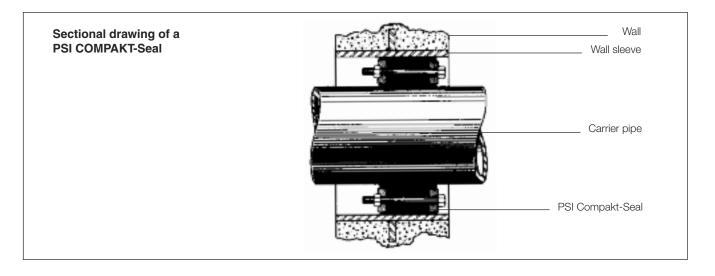
#### **Pipeline Accessories**

# PSI Compakt-Seals General Information



The Sealing System	The new PSI sealing system COMPAKT is the perfect complement to our Link-Seal <sup>®</sup> modular seal. It offers ideal sealing for wall opening of gas, water and sewage pipes as well as for cables. The COMPAKT seal is a pressure tight system. Pressure plates made of stainless steel.
Description	The 40 mm wide rubber element is compressed by means of two metallic discs. The PSI COMPAKT seals the annular space between the carrier pipe and the casing pipe or the core drilled hole against water or gas.
Compakt Varia 1.5	The COMPAKT Type Varia 1.5 is a flexible sealing system which can be used either as a blind seal or as a seal for pipes e.g. cables from O.D. 18 up to 65 mm. The "onion ring technology" allows small steps of 5 mm and therefore ensures a perfect tightness.
Accessories	PVC, Steel and asbestos-free fibre cement sleeves, KB epoxy resin.

	Compakt- Standard	Compakt FW for district heating pipes	Compakt-Varia 1.5 onion rings	Compakt-Special tailor made
pressure plates	V2A	V2A	V2A	V2A/VA4 possible
closed	Standard	Standard	Standard	Standard
split/open version	available	-	_	available
pressure tightness	2,0 bar	2,0 bar	1,5 bar	1,5 bar
drinking water	no	no	no	yes on request
rubber thickness	40 mm	2 x 40 mm	40 mm	< I.D. 800 40 mm
				> I.D. 800 80 mm
rubber quality	EPDM	EPDM	NBR	EPDM or NBR
temperature range	-30°C up to +120°C	-30°C up to +120°C	-30°C up to +70°C	EPDM NBR -30°C up to +70°C
shore A	$45 \pm 5^{\circ}$	40 ± 5°	50 ± 5°	50 ± 5°
Wall opening min/max	50 - 400 mm	125 - 400 mm	100 mm	30 - 2200 mm



## PSI Compakt-Seals Selection Guide



Please copy f and fax to PS Fax +44 (0) 14	l Ltd		t						
Core drilled hole e.g. wall sleeve	Carrier in m		Description	V2A- pressure pla bolts V2A		V2A- pressure pla devided ver bolts V2/	sion	Blind V2/ pressure pl devided ver bolts V2/	ates sion
mm	min.	max.		Part no.	pcs.	Part no.	pcs.	Part no.	pcs.
50	6	12		*		*		*	
70	10	22		*		*			
70	24	32	Compakt	4-023- <b>22328</b>		4-023- <b>22518</b>		*	
70	32	41	Compakt	4-023- <b>22329</b>		4-023- <b>22519</b>		-	
80	20	28	Compakt	4-024- <b>22330</b>		4-024- <b>22520</b>			
80	32	40	Compakt	4-024- <b>22331</b>		4-024- <b>22521</b>		4-024- <b>22347</b>	
Compakt Varia 1,	5 with oni	ion ring se							1
	10	05		4 000 00400					
100	18	65		4-023- <b>22439</b>					
100	15	22		*		*			
100	20	28	Compakt	4-023- <b>22380</b>		4-023- <b>22517</b>		-	
100	25	32	Compakt	4-023- <b>22651</b>		4-023- <b>22537</b>			
100	32	40	Compakt	4-024- <b>22332</b>		4-024- <b>22522</b>		4-024- <b>22348</b>	
100	36	44	Compakt	4-024- <b>22333</b>		4-024- <b>22523</b>		-	
100	46	56	Compakt	4-024- <b>22334</b>		4-024- <b>22524</b>			
100	55	65	Compakt	4-024- <b>22335</b>		4-023- <b>22525</b>			
19 (KG DN 125)	45	54	Compakt	4-023- <b>22394</b>		*			
19 (KG DN 125)	55	64	Compakt	4-023- <b>22395</b>		*		*	
19 (KG DN 125)	70	77	Compakt	4-023- <b>22396</b>		*			
125	55	64	Compakt	4-024- <b>22336</b>		4-024- <b>22526</b>		4-024- <b>22349</b>	
125	70	78	Compakt	4-024- <b>22337</b>		4-024- <b>22527</b>		4-024- <b>22345</b>	
150	46	54	Compakt	4-023- <b>22656</b>		*			
150	56	66	Compakt	4-023- <b>22657</b>		*			
150	69	78	Compakt	4-023- <b>22463</b>		*			
150	79	91	Compakt	4-024- <b>22338</b>		4-024- <b>22528</b>		4-024- <b>22350</b>	
150	85	94	Compakt	4-023- <b>22382</b>		*			
150	98	110	Compakt	4-024- <b>22339</b>		4-024- <b>22529</b>			
91 (KG DN 200)	106	115	Compakt	4-023- <b>22397</b>		*			
91 (KG DN 200)	117	126	Compakt	4-023- <b>22398</b>		*		*	
91 (KG DN 200)	132	141	Compakt	4-023- <b>22399</b>		*			
200	88	103	Compakt	4-023- <b>22658</b>		*		_	
200	108	115	Compakt	4-024- <b>22340</b>		4-024- <b>22530</b>		-	
200	116	126	Compakt	4-024- <b>22341</b>		4-024- <b>22531</b>		4-024- <b>22351</b>	
200	132	141	Compakt	4-024- <b>22342</b>		4-024- <b>22532</b>			
200 200	135 150	144 160	Compakt	4-023- <b>22384</b> 4-023- <b>22652</b>		*		-	
			Compakt			*			
250 250	135 150	144 159	Compakt Compakt	4-023- <b>22464</b> 4-023- <b>22465</b>		*		-	
250	150	162	Compakt	4-023- <b>22405</b>		* 4-024- <b>22533</b>		-	
250	168	181	Compakt	4-024- <b>22343</b>		4-024- <b>22534</b>			
250	178	187	Compakt	4-023- <b>22386</b>		*		*	
250	197	202	Compakt	4-023- <b>22653</b>		*			
250	204	210	Compakt	4-023- <b>22654</b>		*			
300	178	187	Compakt	4-023- <b>22466</b>		*			
300	193	204	Compakt	4-024- <b>22345</b>		4-024- <b>22535</b>		*	
300	218	226	Compakt	4-024- <b>22346</b>		4-024- <b>22536</b>			
350	224	233	Compakt	4-023- <b>22468</b>		*			
350	249	258	Compakt	4-023- <b>22469</b>		*		*	
350	270	282	Compakt	4-023- <b>22655</b>		*			
400	270	280	Compakt	4-023- <b>22477</b>		4-023- <b>22478</b>		-	
400 400	279	288	Compakt	4-023- <b>22470</b>		*		-	
400	304	313	Compakt	4-023- <b>22471</b>		*		*	
400	314	323	Compakt	4-023- <b>22472</b>		*			

\*Available on request/customised compakt seal up to 2200 mm OD.

#### PSI Compakt-Seals for PIPE Selection Guide



Please copy the order sheet and fax to PSI Ltd Fax +44 (0) 1480 404662							
Core drilled hole e.g. wall sleeve		er pipe mm	Description	V2/ pressur bolts rubber thick	e plate V2A	V2/ pressur bolts rubber thickne	e plate V2A
mm	min.	max.		Part no.	pcs.	Part no.	pcs.
125	70	78	Compakt	4-024- <b>22337</b>		4-023- <b>22387</b>	
150	69	78	Compakt	4-023- <b>22463</b>		4-023- <b>22485</b>	
150	85	94	Compakt	4-023- <b>22382</b>		4-023- <b>22388</b>	
200	108	115	Compakt	4-024- <b>22340</b>		4-023- <b>22389</b>	
200	119	128	Compakt	4-023- <b>22383</b>		4-023- <b>22390</b>	
200	135	144	Compakt	4-023- <b>22384</b>		4-023- <b>22391</b>	
250	135	144	Compakt	4-023- <b>22464</b>		4-023- <b>22486</b>	
250	150	159	Compakt	4-023- <b>22465</b>		4-023- <b>22487</b>	
250	156	165	Compakt	4-023- <b>22385</b>		4-023- <b>22392</b>	
250	168	181	Compakt	4-024- <b>22344</b>		4-023- <b>22488</b>	
250	178	187	Compakt	4-023- <b>22386</b>		4-023- <b>22393</b>	
300	178	187	Compakt	4-023- <b>22466</b>		4-023- <b>22489</b>	
300	198	207	Compakt	4-023- <b>22467</b>		4-023- <b>22490</b>	
350	224	233	Compakt	4-023- <b>22468</b>		4-023- <b>22491</b>	
350	249	258	Compakt	4-023- <b>22469</b>		4-023- <b>22492</b>	
400	279	288	Compakt	4-023- <b>22470</b>		4-023- <b>22493</b>	
400	304	313	Compakt	4-023- <b>22471</b>		4-023- <b>22494</b>	
400	314	323	Compakt	4-023- <b>22472</b>		4-023- <b>22495</b>	

De	scription	pcs.	Ø I.D. or wall sleeve	Ø O.D. in mm	Part no.
	Rubber ring		DN 70	18-32	4-012- <b>22800</b>
			DN 80	30-40	4-012- <b>22801</b>
			DN 80	42-50	4-012- <b>22802</b>
			DN 90	32-42	4-012- <b>22803</b>
			DN 90	42-54	4-012- <b>22809</b>
			DN 100	8-20	4-012- <b>22804</b>
			DN 100	25-40	4-012- <b>22805</b>
			DN 100	40-56	4-012- <b>22806</b>
			DN 100	56-66	4-012- <b>22807</b>
			DN 120	60-75	4-012- <b>22808</b>
	Guide for M6 and M8		DN 50 TO 200		4-023- <b>22650</b>
A La	KB-Epoxy resin conservation set for core drilled holes				4-015- <b>S22005</b>

despatched by:

date/signature

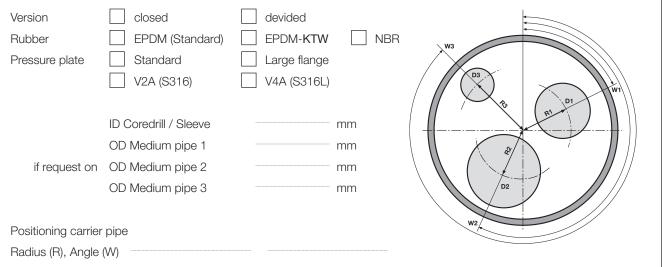
### PSI Compakt-Seals Selection Guide



#### **Compact KTW- and Special types**

If the carrier pipe is not centred or if you want to seal several carrier pipes or cables in the same wall opening, please fill in the form below or give us a detailed drawing showing all dimensions.

The pressure plates for the special versions will be in stainless steel V2A.



If you need further information - please contact us. We will be pleased to help you.

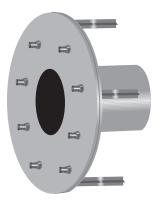
### PSI Compakt-Seals



#### Wall sleeves with fixed/loose flange

Complying with DIN 18195, Part 9 for constructions with sealing strips including rubber inlays between flanges.





#### Seals with fixed/loose flange

Complying with DIN 18195, Part 9 for constructions with sealing strips including rubber inlays between flanges, and fastening materials.



Further sizes and types in stainless steel upon request

**Wall sleeves** for non-pressing water: all steel components made of V2A

OD Pipe	ID Sleeve	OD fixed flange	Length of wall sleeve
20-40	80	224	
20-65	100	244	
55-78	125	269	
69-110	150	294	
108-144	200	344	
135-187	250	396	200
178-226	300	446	250
224-296	350	496	300
279-330	400	548	
300-400	500	648	350
400-500	600	748	400
500-600	700	848	500
600-700	800	948	
700-800	900	1050	
800-900	1000	1150	

Wall sleeves for pressing water, all steel components made of V2A

OD Pipe	ID Sleeve	OD fixed flange	Length of wall sleeve
20-40	80	404	
20-65	100	424	
55-78	125	449	
69-110	150	474	
108-144	200	524	
135-187	250	576	200
178-226	300	626	250
224-296	350	676	300
279-330	400	728	
300-400	500	828	350
400-500	600	928	400
500-600	700	1028	500
600-700	800	1128	000
700-800	900	1230	
800-900	1000	1330	

Seals against non-pressing water, all steel components made of V2A

OD Pipe	Core drill / ID wall sleeve	OD fixed flange
20-40	80	220
20-65	100	240
55-78	125	265
69-110	150	290
108-144	200	340
135-187	250	390
178-226	300	440
224-296	350	490
279-330	400	540
300-400	500	640
400-500	600	740
500-600	700	840
600-700	800	940
700-800	900	1040
800-900	1000	1140

### PSI Compakt-Seals Technical Data



#### Seals with fixed/loose flange

Complying with DIN 18195, Part 9 for constructions with sealing strips



Seals against pressing water, all steel components made of V2A

O/D Pipe	O/D Sealing	O/D Loose Flange
20-40	80	400
20-65	100	420
55-78	125	445
69-110	150	470
108-144	200	520
135-187	250	570
178-226	300	620
224-296	350	670
279-330	400	720
300-400	500	820
400-500	600	920
500-600	700	1020
600-700	800	1120
700-800	900	1220
800-900	1000	1320

**On wall-face sleeve** in one-piece and multi-part versions all steel components made of V2A. For installation in front of a wall or beneath a ceiling, including sealing compound for the wall and fastening materials.

OD Pipe	ID sleeve	Fixed flange edge length	Length of sealing collar
20-40	80	280	
20-65	100	300	
55-78	125	325	
69-110	150	350	
108-144	200	400	
135-187	250	450	60 mm
178-226	300	500	
224-296	350	550	
279-330	400	600	
300-400	500	700	
400-500	600	800	
500-600	700	900	
600-700	800	1000	
700-800	900	1100	100 mm
800-900	1000	1200	

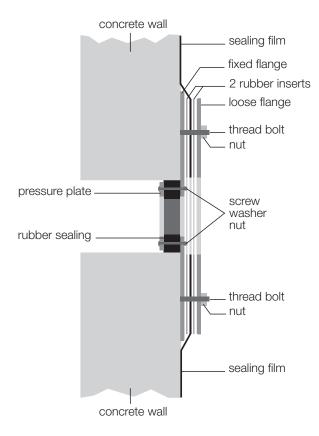
Further sizes and types in stainless steel upon request

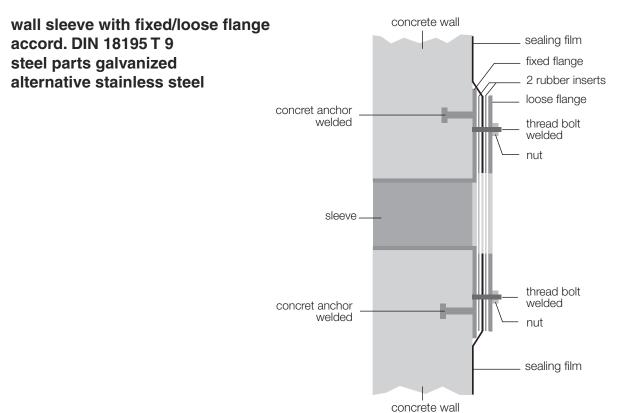


### PSI Compakt-Seals Sectional View



sealing with fixed/loose flange accord. DIN 18195 T 9 steel parts galvanized alternative stainless steel





## PSI Compakt-Seals



Each sealing consists of one rubber element, 2 pressure plates and the corresponding number of bolts and nuts.

Clean the wall sleeve, core drilled hole, carrier pipe or cable. We recommend to coat core drill with epoxy resign.

Push the PSI COMPAKT into the sleeve or core drilled hole and push the carrier pipe through. If the carrier pipe is already installed please use our divided version

Start to tighten the nuts clock wise with a torque wrench. Giving each nut 2-3 turns. Repeat procedure after two hours.

#### Note:

Make sure that you have access to the nuts for eventual re-tightening.

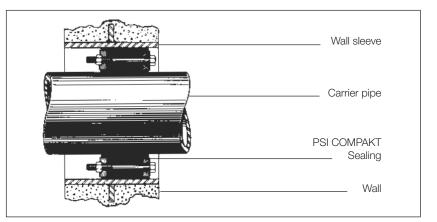
max. torque moment	bolts
5 Nm	M6
10 Nm	M8
15 Nm	M10
20 Nm	M12











## PSI Compakt Varia 1.5 Installation Instruction



To peel off the onion rings push the rings backwards and cut with a sharp knife. Pull off the ring by hand.





Push out the centre plug



Push the onion rings



with a screw driver backwards



Slightly cut the remainding rubber



and pull away the onion ring

#### Example:

For a carrier pipe O.D. 32 mm take off the centre and three additional onion rings of 5 mm. The new opening of 35 mm I.D. is now suitable for your carrier pipe of 32 mm O.D.

### PSI Compakt systems Wall penetration systems





Compakt Type "FW" 2x40 for preinsulated pipe



Compakt multiple open available



Compakt Varia 1.5 onion rings



Compakt blind







Kombi C.P. for cables



Wallsleeves in Steel, Cement or PVC



Sealing plug metal free



On wall-face sleeve, split and closed version



Seals with fix/loose flange in accordence with DIN 18195 T9



LinkSeal



Stopaq Sealing Compound



**Compakt-Special** 

#### Disclaimer

Please note, failure to select the correct materials or products we supply ("the Products") may result in damage to plant, equipment or property. In some instances, it may cause death or personal injury. We are not designers and do not give advice about design related matters concerning the Products. We can help and assist with the technical specifications for the Products. In specific applications, particularly where critical conditions exist, we will try to assist you within the limitations of the services that we offer. All information supplied by us is intended as technical co-operation outlining the specifications of the different Products which we supply. To the extent permitted in law, no warranty is given in respect of any information supplied by us. The customer must satisfy themselves as to the suitability of the Products for their intended application and use. The correct fitting of Products is the responsibility of the customer. Your statutory rights remain unaffected. Save in respect of death, personal injury or fraud, our entire liability to you, however arising from the supply of Products shall be limited to the £10M indemnity amount provided by our insurers.